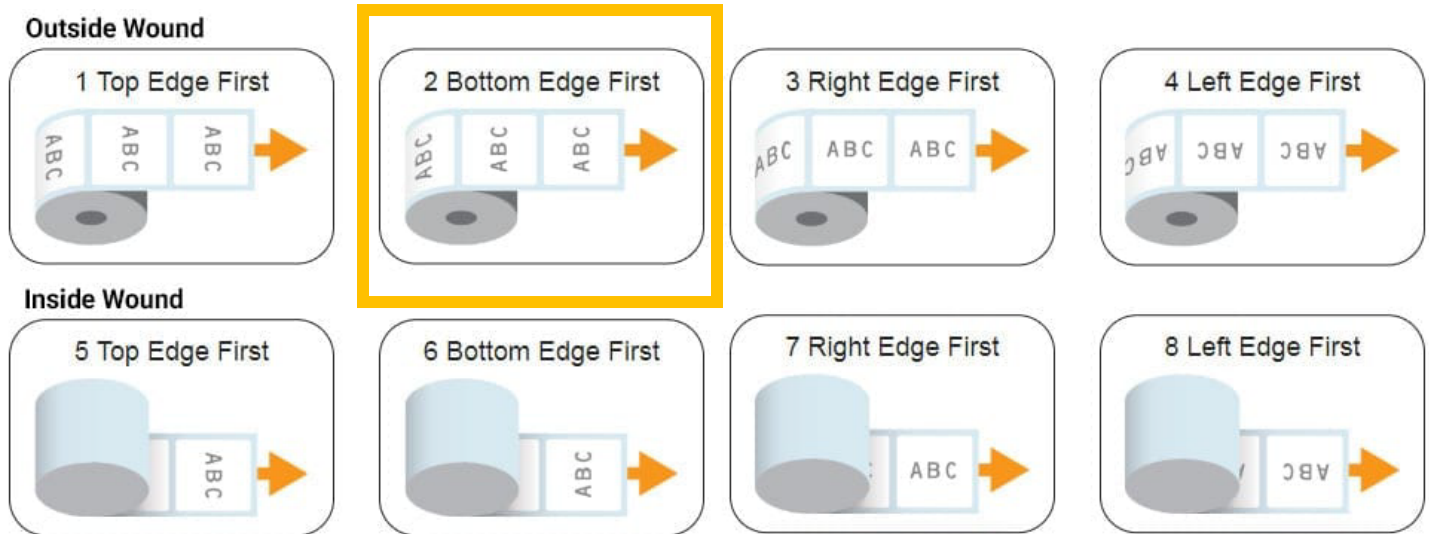


World Wide Gourmet Foods

Vertical Form-Fill-Seal Packaging Specs for Film

Film Unwind Chart



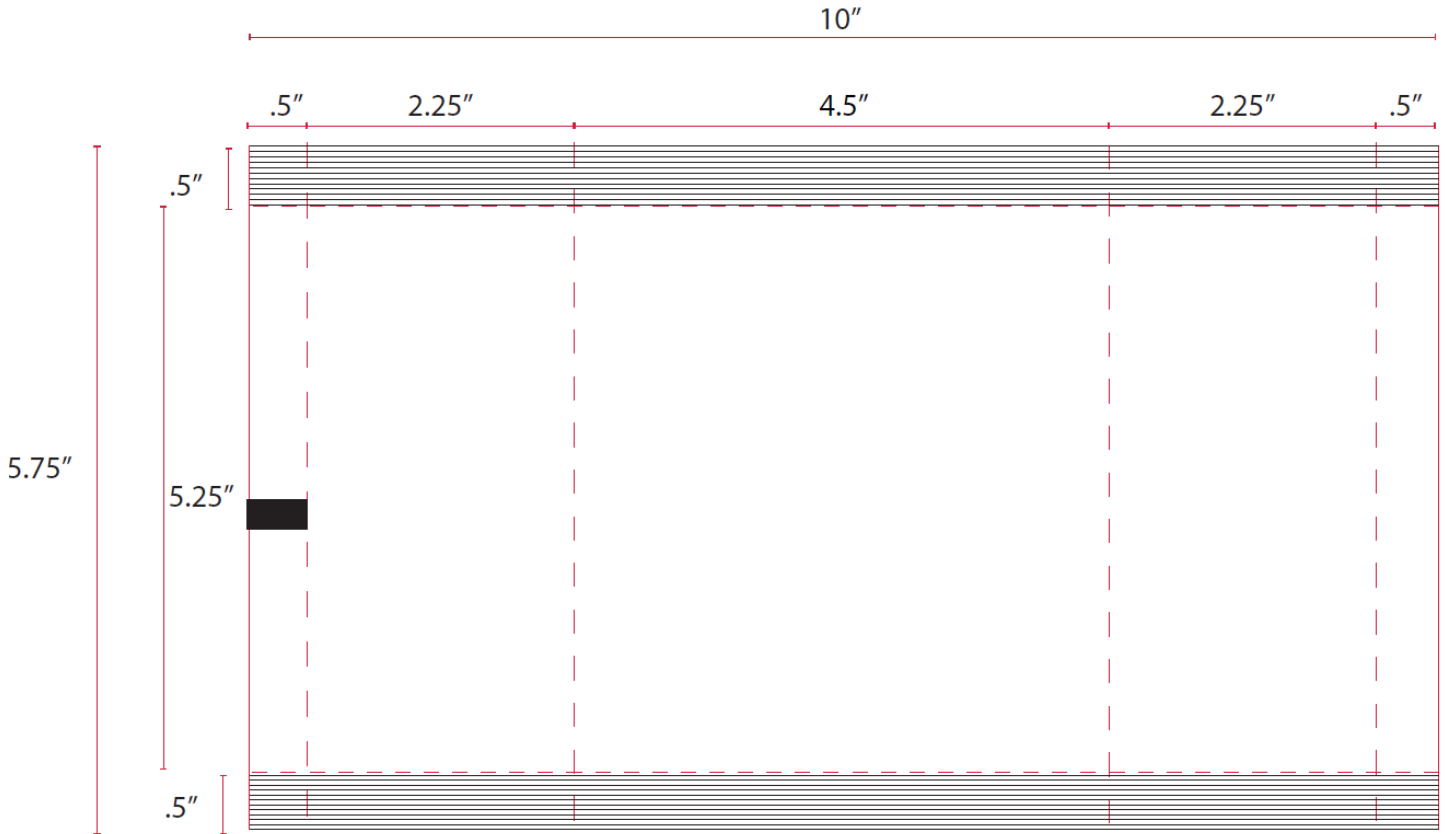
Machine: Matrix Form Fill Sealer with 10 Head Scale



Description: Film is created at a packaging manufacturer and shipped to us where it is wrapped around a vertical forming tube which creates the pillow shape of the bag. The bag is then filled with product before being sealed at the top. Pillow bags can be great for small single-serve portions, larger multi-serve portions, and as inner packaging for product inside of a carton like bags of cereal in a cereal box are packaged.

Film Specs: The Matrix requires film on rolls with a 3" core and a maximum outside diameter of 15". It requires film with a **#2 unwind configuration**. We can package pillow bags from 2" wide to 8" wide and 3" long to 12" long. Eye Marks must always be on the left-hand side of the artwork and in the middle of the left-hand side of the artwork. Seals on top and bottom are 0.5" thick. The dimensions are determined by custom-made forming tubes and specific sizes may require capital expenditures to secure those custom tubes.

Sample Die Line



Matrix Forming Tube Sizes:

Smallest

38mm / 1.50" interior diameter
40mm / 1.58" exterior diameter

Small

44mm / 1.73" interior diameter
46mm / 1.81" exterior diameter

Medium-Small

60mm / 2.36" interior diameter
62mm / 2.44" exterior diameter

Medium-Large

79mm / 3.11" interior diameter
81mm / 3.19" exterior diameter

Large

94mm / 3.7" interior diameter
96mm / 3.78" exterior diameter

Largest

110mm / 4.33" interior diameter
117mm / 4.61" exterior diameter