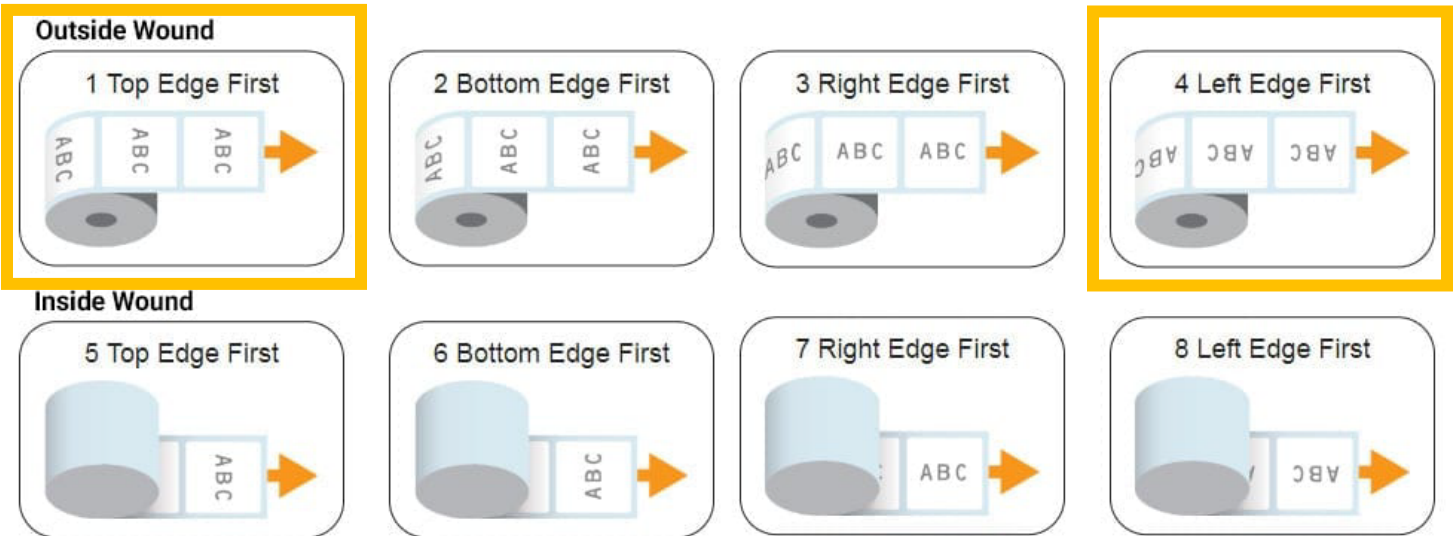


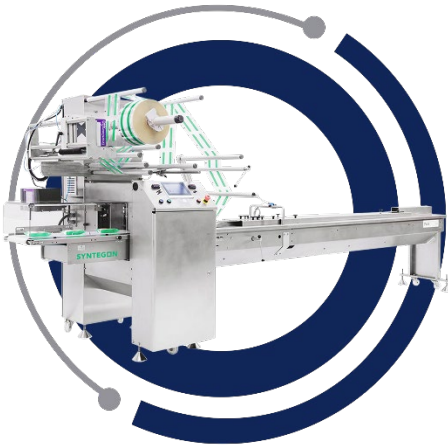
World Wide Gourmet Foods

Horizontal Form-Fill-Seal Packaging Specs for Film

Film Unwind Chart



Machine: Syntegon Horizontal Flow Wrapper



Description: Film is created at packaging manufacturer and shipped to us where it is wrapped around a horizontal forming machine and single portions of product are conveyed into the packaging creating single serve units. Flow wrap is great for single serve portions like a cookie or a tray of caramels.

Film Specs: The Syntegon requires film on rolls with a 3" core and a maximum outside diameter of 15". It can use film with either a **#1 or a #4 unwind configuration**. We can flow wrap products from 1" to 6" wide and 1" to 10" long. Product height should be no greater than 3" or additional tooling charges may apply.

With this machine, a fin seal is created, which will then overlap the rear of the artwork. You can see on the following sample die line where that overlap will take place. Many companies use this overlapped space to put ingredients or company information.

Sample Die Line

